

Multi-turn actuator			Motor												
Type	Output speed [rpm]	Max. torque [Nm]	Motor type	Nominal power ¹⁾ P _N [kW]	Speed [rpm]	Nominal current ²⁾ I _N [A]	Max. current ³⁾ I _{max} [A]	Starting current I _A [A]	cos φ	Overcurr. prot. device setting [A]	AUMA power class for switchgear				
											Contactors	Thyristor			
SAEx 25.1	4	1,400	ADXL 90-8/130	0.75	700	4.9	6.1	12	0.48	4.9	A1	B2			
	5.6					4.9	6.8	12	0.48	4.9	A1	B2			
	8					4.6	6.1	26	0.80	4.6	A1	B2			
	11		ADXL 90-4/130	2.2	1,400	4.6	6.8	26	0.80	4.6	A1	B2			
	16					5.9	7.6	41	0.78	5.9	A2	B3			
	22					5.9	11	41	0.78	5.9	A2	B3			
	32		ADXL 132-4/140	5.5	1,400	14	25	84	0.70	14	A2	–			
	45					14	30	84	0.70	14	A2	–			
	63					17	34	132	0.80	17	A3	–			
90	ADXL 132-2/180	11	2,800	17	40	132	0.80	17	A3	–					
4				2,800	ADXL 112-8/140	1.5	700	7.2	9.1	26	0.50	7.2	A1	B3	
5.6								7.2	9.9	26	0.50	7.2	A1	B3	
8	7.6	9.9	42					0.81	7.6	A2	B3				
11	ADXL 112-4/110	4.0	1,400		7.6	11	42	0.81	7.6	A2	B3				
16					9.1	19	84	0.73	9.1	A2	–				
22					9.1	27	84	0.73	9.1	A2	–				
32	ADXL 112-2/140	5.5	2,800		27	36	129	0.65	27	A3	–				
45					27	42	129	0.65	27	A3	–				
63					32	65	258	0.84	32	A4	–				
90	ADXL 160-4/160	11	1,400	27	42	129	0.65	27	A3	–					
4				2,800	ADXL 160-2/215	22	2,800	32	74	258	0.84	32	A4	–	
5.6								32	74	258	0.84	32	A4	–	
8	11	17	47					0.47	11	A2	–				
11	ADXL 132-4/140	5.5	1,400		14	27	84	0.70	14	A2	–				
16					14	33	84	0.70	14	A2	–				
22					17	36	132	0.80	17	A3	–				
32	ADXL 132-2/180	11	2,800		17	44	132	0.80	17	A3	–				
45					20	40	167	0.94	20	A3	–				
4					2,800	ADXL 160-2/214	14	2,800	20	47	167	0.94	20	A3	–
5.6	17	32	67	0.47					17	A2	–				
8	17	33	67	0.47					17	A2	–				
11	ADXL 160-4/160	11	1,400	27		42	152	0.65	27	A3	–				
16				27		49	152	0.65	27	A3	–				
22				32		72	258	0.84	32	A4	–				
32	ADXL 160-2/215	22	2,800	32		91	258	0.84	32	A4	–				
4				2,800		ADXL 160-2/215	22	2,800	32	114	258	0.84	32	A4	–
5.6									32	114	258	0.84	32	A4	–
8	32	114	258		0.84				32	A4	–				

Notes on table

1) Nominal power P _N	Mechanical power output at motor shaft at running torque of multi-turn actuator (corresponds to approx. 50 % of maximum torque). The consumed electrical power can be calculated using the following formula: $P = U \times I \times \cos \varphi \times \sqrt{3}$
2) Nominal current I _N	Current at running torque
3) Max. current I _{max}	Current at maximum torque

Notes on installation and sizing

Motor data	Motor data is approximate. Due to usual manufacturing tolerances, there may be deviations from the values given.
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Thermoswitches/PTC thermistors	<p>To protect against overheating, thermoswitches or PTC thermistors are embedded in the motor windings.</p> <p>Actuators without integral controls (AUMA NORM): Thermoswitches or PTC thermistors have to be considered within the external controls (refer to terminal plan).</p> <p>Note: Failure to connect thermoswitches or PTC thermistors shall void the warranty for the motor. According to EN 60079-14, a thermal overcurrent protection device (e.g. motor protection switch) must be installed for explosion-proof actuators in addition to the thermoswitches. PTC thermistors additionally require a suitable tripping device in the controls.</p> <p>Rating of the thermoswitches</p> <table border="1" data-bbox="454 472 1182 584"> <thead> <tr> <th colspan="2">AC current</th> <th colspan="2">DC current</th> </tr> </thead> <tbody> <tr> <td colspan="2">250 V, 50 – 60 Hz</td> <td>60 V</td> <td>1.0 A</td> </tr> <tr> <td>cos φ = 1</td> <td>2.5 A</td> <td>42 V</td> <td>1.2 A</td> </tr> <tr> <td>cos φ = 0.6</td> <td>1.6 A</td> <td>24 V</td> <td>1.5 A</td> </tr> </tbody> </table> <p>Actuators with AMExC or ACEXC integral controls: Thermal motor protection is already integrated.</p>	AC current		DC current		250 V, 50 – 60 Hz		60 V	1.0 A	cos φ = 1	2.5 A	42 V	1.2 A	cos φ = 0.6	1.6 A	24 V	1.5 A																											
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Mains voltage, mains frequency	<p>Permissible variation of mains voltage: ± 10 % Permissible variation of mains frequency: ± 5 %</p>																																											
Switchgear sizing	<p>For motor operation, reversing contactors (mechanically, electrically and electronically locked) or thyristors (electronically locked) can be used.</p> <p>Actuators without integral controls (AUMA NORM): Switchgear are supplied by the customer. We recommend specification of switchgear suitable for their rated operating power/motor power in compliance with the assigned AUMA power class. Switchgear assignment to AUMA power classes:</p> <table border="1" data-bbox="454 954 1418 1451"> <thead> <tr> <th rowspan="2">AUMA power class</th> <th rowspan="2">Reversing contactor Rated operating power acc. to EN 60947-4-1 Utilization category AC-3</th> <th colspan="2">Reversing contactor Motor power according to UL/CSA at</th> </tr> <tr> <th>480 V AC</th> <th>600 V AC</th> </tr> </thead> <tbody> <tr> <td></td> <td>400 V AC</td> <td>480 V AC</td> <td>600 V AC</td> </tr> <tr> <td>A1</td> <td>4.0 kW</td> <td>5.0 hp</td> <td>5.0 hp</td> </tr> <tr> <td>A2</td> <td>7.5 kW</td> <td>10 hp</td> <td>10 hp</td> </tr> <tr> <td>A3</td> <td>15 kW</td> <td>20 hp</td> <td>25 hp</td> </tr> <tr> <td>A4</td> <td>30 kW</td> <td>60 hp</td> <td>60 hp</td> </tr> <tr> <td>A5</td> <td>55 kW</td> <td>75 hp</td> <td>100 hp</td> </tr> <tr> <td>A6</td> <td>75 kW</td> <td>100 hp</td> <td>125 hp</td> </tr> </tbody> </table> <table border="1" data-bbox="454 1245 959 1451"> <thead> <tr> <th rowspan="2">AUMA power class</th> <th rowspan="2">Thyristor Rated operating current acc. to EN 60947-4-2 Utilization category AC-53a</th> </tr> <tr> <th>400 V AC</th> </tr> </thead> <tbody> <tr> <td>B1</td> <td>6 A</td> </tr> <tr> <td>B2</td> <td>8.5 A</td> </tr> <tr> <td>B3</td> <td>16 A</td> </tr> </tbody> </table> <p>Actuators with AMExC or ACEXC integral controls: Required switchgear in power classes A1 – A3 or B1 – B3 are already integrated in AMExC or ACEXC controls. For switchgear of power classes A4 – A6, a control box is additionally required. For actuators with AMExC integral actuator controls and installed switchgear in AUMA power class A3, an optional thermal overcurrent protection device cannot be directly integrated within the AMExC. An additional control box is required. However, ACEXC actuator controls can be used instead of AMExC controls. When opting for ACEXC controls, the additional control box can be omitted.</p>	AUMA power class	Reversing contactor Rated operating power acc. to EN 60947-4-1 Utilization category AC-3	Reversing contactor Motor power according to UL/CSA at		480 V AC	600 V AC		400 V AC	480 V AC	600 V AC	A1	4.0 kW	5.0 hp	5.0 hp	A2	7.5 kW	10 hp	10 hp	A3	15 kW	20 hp	25 hp	A4	30 kW	60 hp	60 hp	A5	55 kW	75 hp	100 hp	A6	75 kW	100 hp	125 hp	AUMA power class	Thyristor Rated operating current acc. to EN 60947-4-2 Utilization category AC-53a	400 V AC	B1	6 A	B2	8.5 A	B3	16 A
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